



IPC 2000 is a proven generation of high temperature fusion bond powder coating that provides excellent mechanical and chemical resistance

IPC 2000 is a high-performance epoxy powder specifically designed to offer corrosion protection in extremely high temperature environments. IPC 2000 has an operating temperature of 350° F and provides excellent resistance to paraffin buildup and resistance to CO₂ and H₂S corrosion.

Additional Information:

Recommended Services:

- Water / gas production
- CO₂ injection (WAG)
- Sour service
- High H₂S environments
- High temperatures

Benefits:

- Excellent corrosion resistance
- Excellent abrasion resistance
- Low permeability

Characteristics:

- Color: dark green
- Generic type: modified epoxy
- Primer: phenolic
- Operating temperatures: 350°F (177°C)
- Thickness: 10-20 dry mils

Abrasion Resistance (Taber Abrasion Test | ASTM D4060):

- CS-17 wheel at 1,000g load at 1,000 cycles
- Average weight loss: <10.0 mg

Coating Capabilities:

• Tubing: 2 ³/8" - 3 ¹/2"



Successful Autoclave Results*:

| Temperature | Pressure | Test Conditions | Time Period | Result |
|-------------|------------|---|-------------|--------|
| 300°F | 5,000 psig | 10% CO _{2 /} 90% CH ₄ / Hydrocarbons / Tap Water | 16 Hours | Pass |
| 300°F | 6,500 psig | 27% CO _{2 /} 73% CH ₄ / Hydrocarbons / 5% Brine | 16 Hours | Pass |
| 225°F | 4,000 psi | Alternating 3X (WAG), 5% brine (H ₂ S-saturated) / 100% CO ₂ | 6 Days | Pass |
| 150°F | 2,000 psi | 3% CO _{2 /} 97% CH ₄ / 5% brine (H ₂ S-saturated) Rocker arm test | 28 Days | Pass |

*These test results are presented as simulated conditions and should be used as guidelines only; they are not intended for warranty serviceability.

ODESSA, TX 2121 West Murphy St. Odessa, TX 79763 (432) 332-0903 **ODESSA, TX** 2900 S. Sargent Ave. Odessa, TX 79766 (432) 580-7073 HOUSTON, TX 15730 Beaumont Hwy. Houston, TX 77049 (281) 456-5000

EDMOND, OK 4725 North Blvd. Edmond, OK 73025 (405) 330-5900

